

## TARIFF LOST WAX CASTING

### SILVER 925/000 - BRONZE

<u>MATERIAL :</u>	- Silver 925/000 =	dayrate x 0,925 + 15%
	- Bronze =	0,06 €/g

### LABOUR PER PIECE (according to the weight per piece in metal) :

- upto 5 g/p :	8,40 €/p	- upto 200 g/p :	62,00 €/p	no quantity discount
- upto 10 g/p :	11,10 €/p	- upto 250 g/p :	83,00 €/p	no quantity discount
- upto 25 g/p :	13,90 €/p	- upto 500 g/p :	140,00 €/p	no quantity discount
- upto 50 g/p :	19,50 €/p	- upto 750 g/p :	180,00 €/p	no quantity discount
- upto 100 g/p :	28,00 €/p	- upto 1000 g/p :	220,00 €/p	no quantity discount
- upto 150 g/p :	50,00 €/p	- more	upon request	no quantity discount

### GOLD 750/000 or 585/000 YELLOW WHITE RED

<u>METAL :</u>	- you supply the gold (fine gold only) : weight x alloy + 10% loss
	- we charge you the gold : dayrate fine gold x weight x alloy + 10% loss
	- supplement for palladium white gold = 1,20€/g
	- supplement for 18K red gold and all 14K gold : 35 € if < 10 pieces

<u>LABOUR COST PER PIECE:</u>	- upto 5 g/p :	11,10 €/p
(according to the weight per piece in metal)	- upto 10 g/p :	13,90 €/p
	- upto 25 g/p :	18,10 €/p
	- upto 50 g/p :	25,00 €/p
	- from 50 g/p :	33,00 €/p

### RUBBER MOULDS

Rubber mould :	50-60-75-95-110-125-150-165 €
Aluminium mould :	starting 190 €
placing of extra sprue :	1,35 €/p
wax models :	4,20 €/p

### QUANTITY REDUCTIONS :

from 5 pieces :	30% discount on labour
from 10 pieces :	40% discount on labour
from 25 pieces :	45% discount on labour
from 50 pieces :	48% discount on labour
from 100 pieces :	50% discount on labour

THERMICAL HARDENING 8,30 € / 250 gram

MACHINE POLISHING 45 € / 500 gram

### DELIVERY TIME

wax models : if in our possession before Tuesday 12H, ready: Thursday evening (for quantities < 25p)

pieces to be moulded : if in our possession on Friday, ready: Thursday evening the following week

all prices are without 21% VAT.

Van Ranst takes no responsibility in case a wax model is lost or damaged

