

# Lost wax carving

Van Ranst & Zonen

\*prices are excl. 21% VAT.

## Sprues

To optimise the quality of our castings, we **no longer cast pieces that arrive with their own sprues**. From now on, we will apply the necessary sprues ourselves. You may indicate with a marker where you would prefer these sprues to be placed. The workmanship price includes 1 sprue. If additional sprues are required, a surcharge of **€1.40 per extra sprue** will be applied."

## Delivery times

Wax models delivered before Tuesday 12:00 will be ready Thursday evening. If you bring in more than 30 pieces, we will cast your order in partial batches, depending on our weekly capacity.

Pieces that need moulding and are delivered before Thursday 16:00 can be collected the following Thursday from 16:00 onwards.

## Craftmanship

Casting remains an artisanal process. If a model is supplied in wax, Van Ranst cannot be held responsible for its loss should the casting process fail.

## Casting moulds

Van Ranst moulds: wax injection (depending on the size of the jewellery):	from 4,80
External moulds: wax injection (depending on the size of the jewellery):	from 6,50
Rubber mould (depending on size and complexity):	from 60 € (70€ - 85€ - 105€ - 120€ - 135€ - 160€ - 175€)
Aluminium mould (depending on size and complexity):	from 210 €

## Tariff lost wax carving

Labour per piece, based on the **metal weight**.

SILVER of BRONZE		
Silver 925/000 = dayrate x 0,925 +15%		
Bronze = 0,12 €/g		
Small cuvette	starts at 75 €/cuvette	
Big cuvette	start at 105 €/cuvette	
upto 5 g/p :	11,00 €/p	
upto 10 g/p :	14,10 €/p	
upto 25 g/p :	17,40 €/p	
upto 50 g/p :	23,80 €/p	
upto 100 g/p :	33,60 €/p	
upto 150 g/p :	58,90 €/p	
upto 200 g/p :	72,70 €/p	<i>no quantity discount</i>
upto 250 g/p :	96,90 €/p	<i>no quantity discount</i>
upto 500 g/p :	162,40 €/p	<i>no quantity discount</i>
upto 750 g/p :	208,40 €/p	<i>no quantity discount</i>
more	254,40 €/p	<i>no quantity discount</i>

GOLD 750/000 of 585/000 YELLOW - WHITE - RED	
<u>or</u> you supply the gold (fine gold only) : weight x alloy + 10% loss	
<u>or</u> we charge you the gold : dayrate fine gold x weight x alloy + 10% loss	
supplement for palladium white gold = 1,20€/g	
supplement for 18K red gold and all 14K gold : 35 € if < 10 pieces	
upto 5 g/p :	14,00 €/p
upto 10 g/p :	16,00 €/p
upto 25 g/p :	21,00 €/p
upto 50 g/p :	29,00 €/p
upto 100 g/p :	38,00 €/p

## Seriekortingen

For multiple pieces in the same metal

from 10 pieces :	40% discount on labour
from 25 pieces :	45% discount on labour
from 50 pieces :	48% discount on labour
from 100 pieces :	50% discount on labour

## Thermal harding

15 € per commenced 250 gram

## Machine polishing

50 € per commenced 500 gram